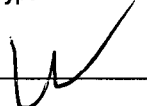


Date: Monday, 22/10/2007 9:17:45 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SPACEDOOR INSTALLATION
Job Number	: 27340		
Estimate Number	: 10568		
P.O. Number	:	Part Number	: D412694011
This Issue	: 22/10/2007 S.O. No. :	Drawing Number	: N/A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 05/06/2006 Type : SMALL /MED FAB	Drawing Revision	: N/A
Previous Run	: 27323	Material	:
Written By	: 	Due Date	: 15/07/2006 Qty: 1 Um: Each
Checked & Approved By	:		
Comment	: Est Rev:A 05.04.27 New Issue KJ/RF		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-694-011 CHG005

2.0	27340A	DOOR ASSEMBLY
-----	--------	---------------



Comment: Sub-Component DOOR ASSEMBLY IN PROGRESS

D412-694-01

B27340A

3.0	D41269402	Door Assembly
-----	-----------	---------------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Door Assembly

B27445 SP

4.0	27340C	DOOR ASSEMBLY
-----	--------	---------------



Comment: Sub-Component DOOR ASSEMBLY IN PROGRESS

D412-694-03

B27340C

5.0	D41269404	Door Assembly
-----	-----------	---------------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Door Assembly

B27446 SP

6.0	27340E	DOUBLER KIT
-----	--------	-------------



Comment: Sub-Component DOUBLER KIT

Date: Monday, 22/10/2007 9:17:45 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACEDOOR INSTALLATION

Job Number: 27340

Part Number: D412694011

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O:

1429

C206107/06 ①

D3119-041 Cover Assembly

D3119-042 Cover Assembly

D3140-05/-07 Door (for D412-694-01/-03)

D3140-06/-08 Door (for D412-694-02/-04)

Supplier: Delastek

Ship to Delastek

Qty	Part Number	Description
1	D3140-5-7	Doubler Kit
1	D3140-6-8	Doubler Kit

Batch

27340E

sent all separate P/N's see attached

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material certification is attached

C207110/09

①

9.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

Visual inspection.

Check for void spot and pins.

Check over all dimensions and windows as per Dwg D3140.

Bring to composite room for assembly

7/10/24 (parts were already installed on Assy)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

11.0

D412694015

Replacement Window Kit



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Batch

3/204 x 3/1 x B23695

7/10/24 SD

Date: Monday, 22/10/2007 9:17:45 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACEDOOR INSTALLATION

Job Number: 27340

Part Number: D412694011

Job Number:



Seq. #:

Machine Or Operation:

Description :

12.0

D2126

Seal



Comment: Qty.: 12.1666 f(s)/Unit Total : 12.1666 f(s)

Seal

Batch

B34718

2x 73"

SP

13.0

D30901

Shim 0.250



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Shim 0.250

Batch

B16578

SD

14.0

D30903

Shim 0.125



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Shim 0.125

Batch

B16579

SP

15.0

D31081

Decal



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Decal

Batch

B31890

SD

16.0

D31082

Decal



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Decal

Batch

B31891

18626

SP

17.0

D31083

Decal



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Decal

Batch

B31892

18627

SP

18.0

D31085

Decal



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Decal

Batch

B31893

17205

7/10/23 SD

Date: Monday, 22/10/2007 9:17:45 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACEDOOR INSTALLATION

Job Number: 27340

Part Number: D412694011

Job Number:



Seq. #:

Machine Or Operation:

Description :

19.0

D31087

Decal



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Decal

Batch

418163

SO

20.0

D31161

Seal P/N 110-004-2



Comment: Qty.: 8.3333 f(s)/Unit Total: 8.3333 f(s)

Seal P/N 110-004-2

Batch

324697

2x 50"

SO

21.0

D31163

Seal 110-160-1



Comment: Qty.: 8.3333 f(s)/Unit Total: 8.3333 f(s)

Seal 110-160-1

Batch

2742
324697

2x 50"

SO

22.0

D31169

Seal ZX1267



Comment: Qty.: 8.6666 f(s)/Unit Total: 8.6666 f(s)

Seal ZX1267

Batch

317463

2x 77"

SO

23.0

D31183

Sign Assembly



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

Sign Assembly

Batch

332821

329529

3

SO

24.0

D31185

Sign Assembly



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

Sign Assembly

Batch

329697

SO

25.0

D31281

Shim



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

Shim

Batch

318643

SO

7/10/23

SO

Date: Monday, 22/10/2007 9:17:45 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACEDOOR INSTALLATION

Job Number: 27340

Part Number: D412694011

Job Number:



Seq. #:

Machine Or Operation:

Description :

26.0

D314415

Doubler



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Doubler

Batch B 35338 CL

27.0

D33001

Window



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Window

Batch B24342 B31826 SP

28.0

BSP45

Commercial Rivet



Comment: Qty.: 48.0000 Each(s)/Unit Total: 48.0000 Each(s)

Commercial Rivet

Batch M11821 SP

29.0

DSI9363011

SHIM KIT



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

SHIM KIT

B 30740 SP

7/10/23/15

(1X)

30.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

7/10/24

31.0

D314010

Doubler Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Doubler Assembly

W/A

32.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-694-011

Location:

PPP Rev:

F

CL07110124

(1)

Date: • Monday, 22/10/2007 9:17:46 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACEDOOR INSTALLATION

Job Number: 27340

Part Number: D412694011

Job Number:



Seq. #:

Machine Or Operation:

Description :

33.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

①
D 07/10/04

Job Completion



U 07-10-24

6. PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -01	Qty -02	Qty -03	Qty -04	Part Number	Description
X								D412-694-011	SPACEDOOR™ INSTALLATION
	X							D412-694-013	PANEL INSTALLATION (OPTIONAL)
4		X						D412-694-015	REPLACEMENT WINDOW KIT
			X					D412-694-017	BEARING OVERHAUL KIT
1				X				D412-694-01	DOOR ASSEMBLY
1					X			D412-694-02	DOOR ASSEMBLY
1						X		D412-694-03	DOOR ASSEMBLY
1							X	D412-694-04	DOOR ASSEMBLY
2								D2126-0730	SEAL
4								D3090-1	SHIM
4								D3090-3	SHIM
2								D3108-1	DECAL
2								D3108-2	DECAL
4								D3108-3	DECAL
4								D3108-5	DECAL
2								D3108-7	DECAL
						1	1	D3110-1	ESCUTCHEON
						1	1	D3110-3	HANDLE
				1	1			D3110-5	HANDLE ASSEMBLY
						1	1	D3111-041	PLATE ASSEMBLY
						2	2	D3112-1	GUIDE
						1	1	D3113-1	SPRING
						1	1	D3114-1	PIVOT
				1	1			D3115-1	BRACKET
2								D3116-1-0500	SEAL
						1	1	D3116-11-0180	SEAL
2								D3116-3-0500	SEAL
						1	1	D3116-5-0680	SEAL
				1	1			D3116-7-0680	SEAL
				1	1			D3116-9-0770	SEAL
		1						D3117-1-0980	SEAL RETAINER
		1						D3117-3-0980	SEAL FILLER
4								D3118-3	SIGN ASSEMBLY
4								D3118-5	SIGN ASSEMBLY
						1		D3119-041	COVER ASSEMBLY
							1	D3119-042	COVER ASSEMBLY
						1		D3120-1	COVER
							1	D3120-2	COVER
						1		D3120-3	COVER
							1	D3120-4	COVER
				3	3			D3121-041	BRACKET ASSEMBLY ("ROLLER")
				1				D3121-043	BRACKET ASSEMBLY ("ROLLER")
					1			D3121-044	BRACKET ASSEMBLY ("ROLLER")
			7					D3121-21	SCREW

REFERENCE ONLY

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Revision: **B**

Date: 04.10.07

Dent Aerospace

1

N° DE COMMANDE - ORDER NO.		DÉP. - DEPT.	DATE 07/08/31
VENDU À - SOLD TO		EXPÉDIÉ À - SHIP TO Dentel 2699 ³ Avenue Leclerc 14	
ADRESSE - ADDRESS		ADRESSE - ADDRESS Grand-mue QC C9T-5K7	

DATE D'EXPÉDITION - SHIPPING DATE	VIA	CONDITIONS - TERMS	N° D'ENR. DE TAXE - TAX REG. NO.	VENDEUR - SALESPERSON
		Attn: David Harcourt		819-553-5788
3X	D3140-87	B27345 ✓		
3X	D3140-91	2x B27378 1x B19974 ✓		
2X	D3140-92	2x B27377		
3X	D3140-97	B27379 ✓		
3X	D3140-99	B31465 ✓		
3X	D3140-101	B31464 ✓		
1X	D3140-105	1x B27372 ✓		
3X	D3140-241	B27373 ✓		
2X	D3140-301	2x B26797 ✓		
3X	D3140-303	B27374		
3X	D3140-09	2x B27341 / 1x B31177 ✓		
margin P/O : 1429				
Thanks Charl.				
the rest of the double will be ship next week sept 08 2007				

214724

SIGNATURE

RECEIVED

TPS/GST

TPS/GST

FORMULAIRE DE VENTE - SALES ORDER

3

[illegible]

Date: Monday, 6/5/2006 7:32:05 AM
 User: Kim Johnston

28

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 27340
 Estimate Number : 10568
 P.O. Number :
 This Issue : 6/5/2006 S.O. No. :
 Prsht Rev. : NC
 First Issue : 1/1 Type : SMALL /MED FAB
 Previous Run : 27323
 Written By :
 Checked & Approved By : 06.06.05
 Comment : Est Rev:A 05.04.27 New Issue KJ/RF

Drawing Name : SPACEDOOR INSTALLATION
 Part Number : D412694011
 Drawing Number : N/A
 Project Number : N/A
 Drawing Revision : N/A
 Material :
 Due Date : 7/15/2006 Qty: 1 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-694-011 CHG005

06 06 27

2.0 27340A DOOR ASSEMBLY



Comment: Sub-Component DOOR ASSEMBLY IN PROGRESS

3.0 27340C DOOR ASSEMBLY



Comment: Sub-Component DOOR ASSEMBLY IN PROGRESS

4.0 27340E DOUBLER KIT



Comment: Sub-Component DOUBLER KIT

5.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: _____

D3119-041 Cover Assembly

D3119-042 Cover Assembly

D3140-05/-07 Door (for D412-694-01/-03)

D3140-06/-08 Door (for D412-694-02/-04)

Supplier: Delastek

Ship to Delastek

Qty	Part Number	Description	Batch
1	D3140-5-7	Doubler Kit	_____
1	D3140-6-8	Doubler Kit	_____

REFERENCE ONLY

Date: Wednesday, 24/10/2007 11:16:09 AM

User: Linda Lacelle

JOB HISTORY : DETAIL

Job Number	: 27340E	Customer	: Dart Helicopters Services
Estimate Number	: 11452	DWG Name	: DOUBLER KIT
Purchase Order #	:	Part Number	: D314057
Complete Date	: / / : : AM	DWG Number	: D3140 REV D1
Rev.	: D1		

DUE DATE		ORDERED	DELIVERED
15/07/2006	1	0	

1.0 D314009-Doubler Assembly INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
20/09/2007	LAVO01: Lavoie, Chantal	D314009	2.000		\$0.00	Lot # 27341 Qty. 2
Subtotal:		QTD: 2	CTD: 0		\$0.00	

2.0 D3140101- INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
20/09/2007	LAVO01: Lavoie, Chantal	D3140101	3.000		\$21.79	Lot # 31464 Qty. 3
Subtotal:		QTD: 3	CTD: 0		\$21.79	

3.0 D3140241-Doubler INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
20/09/2007	LAVO01: Lavoie, Chantal	D3140241	3.000		\$23.26	Lot # 27373 Qty. 3
Subtotal:		QTD: 3	CTD: 0		\$23.26	

4.0 D3140301-Doubler INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
20/09/2007	LAVO01: Lavoie, Chantal	D3140301	3.000		\$67.47	Lot # 26797 Qty. 2 Lot # 34381 Qty. 1
Subtotal:		QTD: 3	CTD: 0		\$67.47	

5.0 D314087-Doubler INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
20/09/2007	LAVO01: Lavoie, Chantal	D314087	3.000		\$59.03	Lot # 27345 Qty. 3
Subtotal:		QTD: 3	CTD: 0		\$59.03	

6.0 D314091-Doubler INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
20/09/2007	LAVO01: Lavoie, Chantal	D314091	3.000		\$66.15	Lot # 19974 Qty. 1 Lot # 27378 Qty. 2
Subtotal:		QTD: 3	CTD: 0		\$66.15	

7.0 D314095-Doubler INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
20/09/2007	LAVO01: Lavoie, Chantal	D314095	3.000		\$17.78	Lot # 27346 Qty. 3
Subtotal:		QTD: 3	CTD: 0		\$17.78	

8.0 D314097-Doubler INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
20/09/2007	LAVO01: Lavoie, Chantal	D314097	3.000		\$32.37	Lot # 27379 Qty. 3
Subtotal:		QTD: 3	CTD: 0		\$32.37	

Date: Wednesday, 24/10/2007 11:16:09 AM

User: Linda Lacelle

JOB HISTORY : DETAIL

Job Number	: 27340E	Customer	: Dart Helicopters Services
Estimate Number	: 11452	DWG Name	: DOUBLER KIT
Purchase Order #	:	Part Number	: D314057
Complete Date	: / / : : AM	DWG Number	: D3140 REV D1
		Rev.	: D1

9.0 D314099-Doubler INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty		COST	
20/09/2007	LAVO01: Lavoie, Chantal	D314099	3.000		\$58.15	Lot # 31465 Qty. 3

Subtotal: QTD: 3 CTD: 0 \$58.15

10.0 D3140103-DOUBLER INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty		COST	
20/09/2007	LAVO01: Lavoie, Chantal	D3140103	3.000		\$47.26	Lot # 27371 Qty. 3

Subtotal: QTD: 3 CTD: 0 \$47.26

11.0 D3140105-DOUBLER INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty		COST	
20/09/2007	LAVO01: Lavoie, Chantal	D3140105	3.000		\$95.07	Lot # 27372 Qty. 1 Lot # 34379 Qty. 2

Subtotal: QTD: 3 CTD: 0 \$95.07

		TIME	COST	
	Machine Time:	0.00	\$0.00	
	Labor:	0.00	\$0.00	
	Sub-contract (external Op.):		\$0.00	
	INVENTORY ITEM:		\$488.33	
	SUB-COMPONENT (SUB-JOB):		\$0.00	
Total:			\$488.33	

COST PER UNIT: \$488.33

Date: Wednesday, 24/10/2007 11:16:23 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: DOUBLER KIT
Job Number	: 27340E		
Estimate Number	: 11452		
P.O. Number	:	Part Number	: D314057
This Issue	: 24/10/2007	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: D3140 REV D1
First Issue	: 05/06/2006	Project Number	: N/A
Previous Run	: 27323E	Drawing Revision	: D1
		Material	:
Written By	:	Due Date	: 15/07/2006
Checked & Approved By	:	Qty:	1
Comment	: Est. B02.11.13 Removed D3140-65/-81/-83; Added D3140-301 K J Est. Rev C. New dwg rev. ecn781 06.04.18 EC		
Um:	Each		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	D314009	Doubler Assembly
-----	---------	------------------



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)
 Doubler Assembly
 Pick:

Qty	Part Number	Description	Batch
1	D3140-09	Doubler Assy	

2.0	D3140101
-----	----------



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)
 Doubler
 Pick:

Qty	Part Number	Description	Batch
2	D3140-101	Doubler	

3.0	D3140241	Doubler
-----	----------	---------



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)
 Doubler
 Pick:

Qty	Part Number	Description	Batch
1	D3140-241	Doubler	

4.0	D3140301	Doubler
-----	----------	---------



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)
 Doubler
 Pick:

Qty	Part Number	Description	Batch
-----	-------------	-------------	-------

Date: Wednesday, 24/10/2007 11:16:23 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DOUBLER KIT

Job Number: 27340E

Part Number: D314057

Job Number:



Seq. #:

Machine Or Operation:

Description :

2 D3140-301 Doubler

5.0

D314087

Doubler



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

Doubler

Pick:

Qty	Part Number	Description	Batch
1	D3140-87	Doubler	

6.0

D314091

Doubler



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

Doubler

Pick:

Qty	Part Number	Description	Batch
1	D3140-91	Doubler	

7.0

D314095

Doubler



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

Doubler

Pick:

Qty	Part Number	Description	Batch
3	D3140-95	Doubler	

8.0

D314097

Doubler



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

Doubler

Pick:

Qty	Part Number	Description	Batch
1	D3140-97	Doubler	

9.0

D314099

Doubler



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

Doubler

Pick:

Qty	Part Number	Description	Batch
1	D3140-99	Doubler	

Date: Wednesday, 24/10/2007 11:16:23 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DOUBLER KIT

Job Number: 27340E

Part Number: D314057

Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

D3140103

DOUBLER



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D3140-103 Doubler

11.0

D3140105

DOUBLER



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D3140-105 Doubler

12.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

13.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

14.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion

